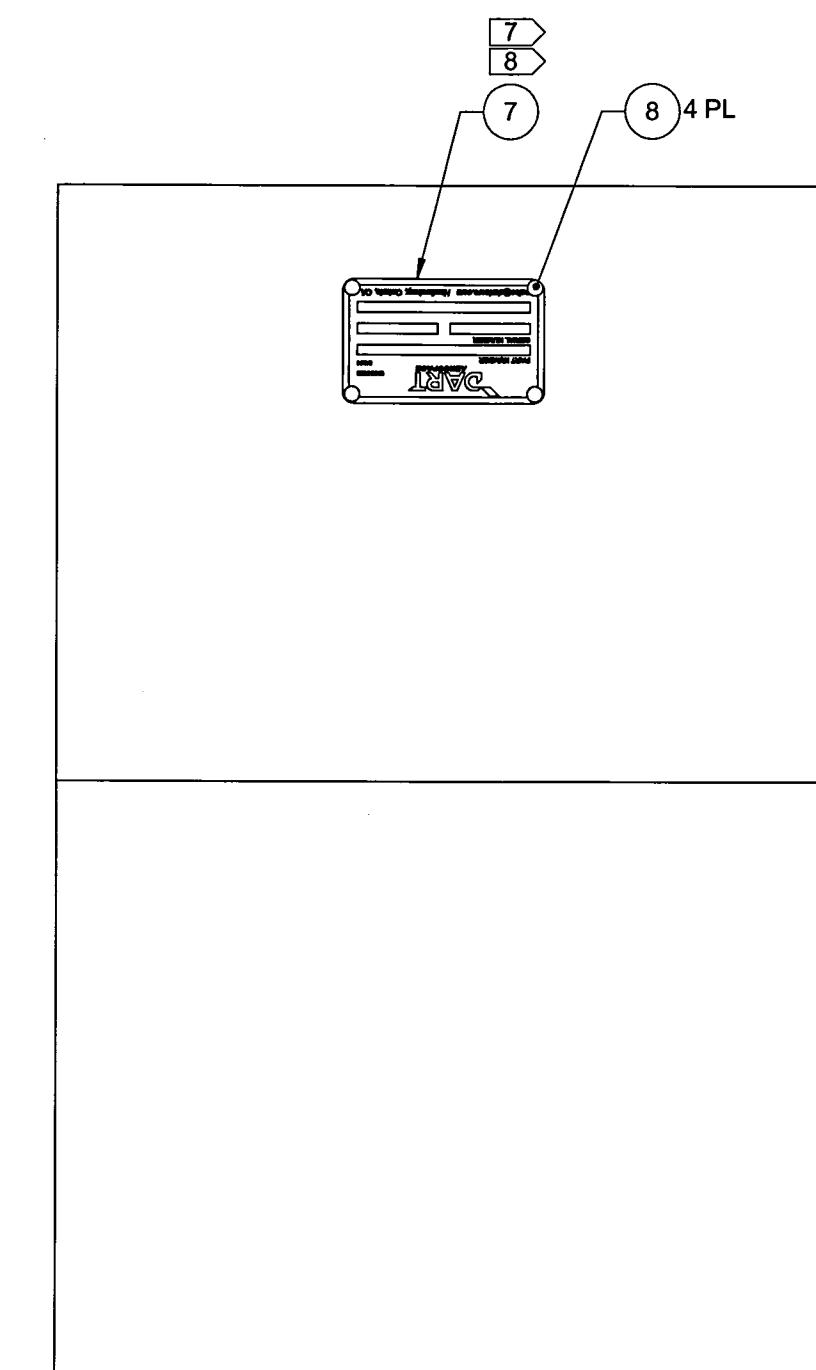
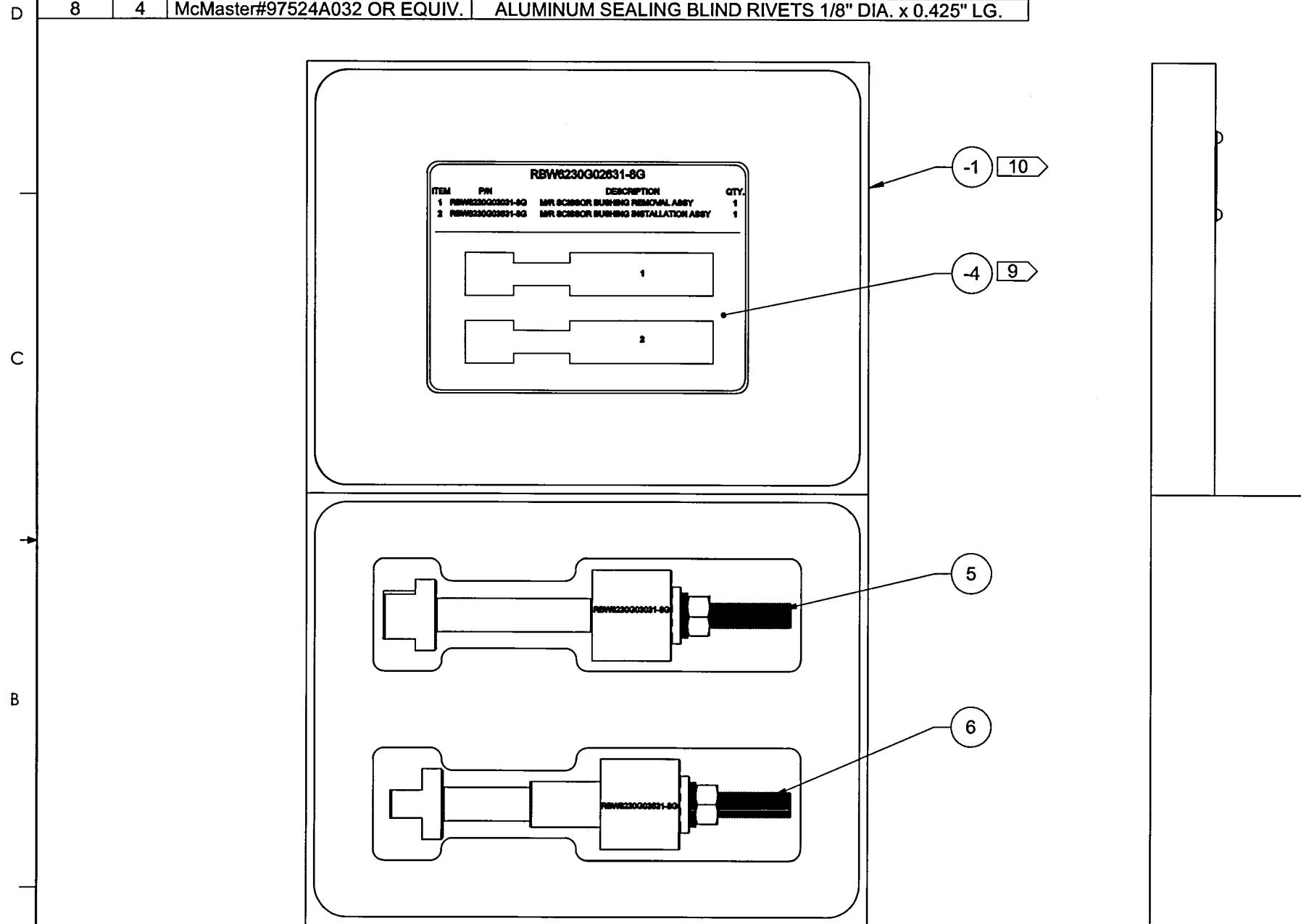


8 7 6 5 4 3 2 1

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6230G02631-8G-1	PACKAGING ASSY
-4	1	RBW6230G02631-8G-4	POSITION PLACARD
5	1	RBW6230G03031-8G	M/R SCISSOR BUSHING REMOVAL ASSY
6	1	RBW6230G03531-8G	M/R SCISSOR BUSHING INSTALLATION ASSY
7	1	RB41011	DART PLACARD
8	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



NOTES:

1) MATERIAL: N/A

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED

8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINUM POP RIVETS

9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM

10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

RBW6230G02631-8G M/R SCISSORS BUSHING REMOVAL / INSTALLATION KIT

A	NEW ISSUE	18-572	VM
REV.	DESCRIPTION		
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM		
MFG. APPR.	DP		
APPROVED	<i>[Signature]</i>		
DATE 6/25/2018		TOOL PART #	RBW6230G02631-8G
		REV. A	SHEET 1 OF 5
		TITLE	M/R SCISSORS BUSHING REMOVAL / INSTALLATION KIT
		SCALE	NTS
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8 7 6 5 4 3 2 1

ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6230G02631-8G-2	TOP FOAM
-3	1	RBW6230G02631-8G-3	BOTTOM FOAM
9	1	PELICAN #APP-1400-E	PELICAN CASE 1400

D

D

C

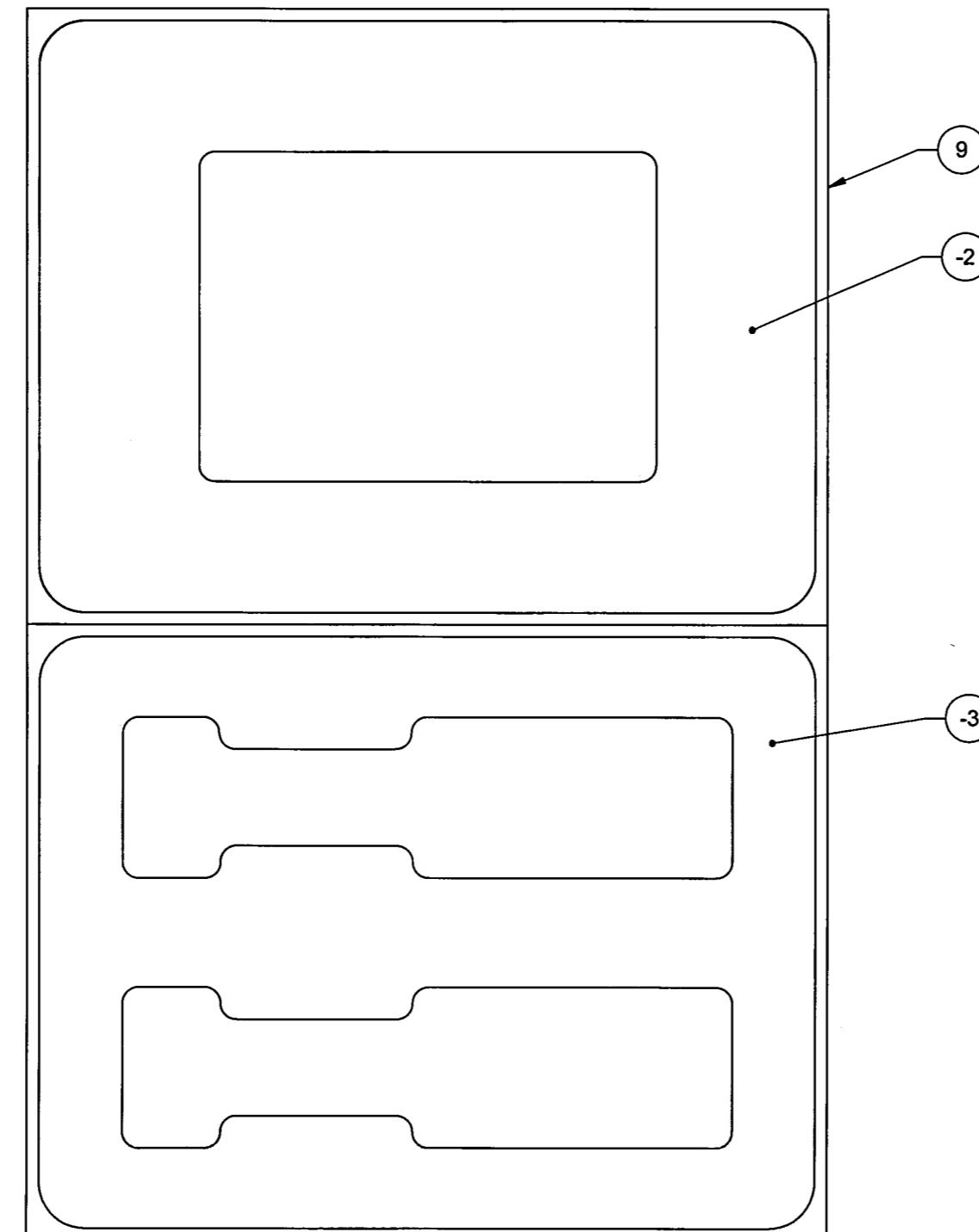
C

B

B

A

A

RBW6230G02631-8G-1 PACKAGING ASSY

NOTES:

1) MATERIAL: N/A

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

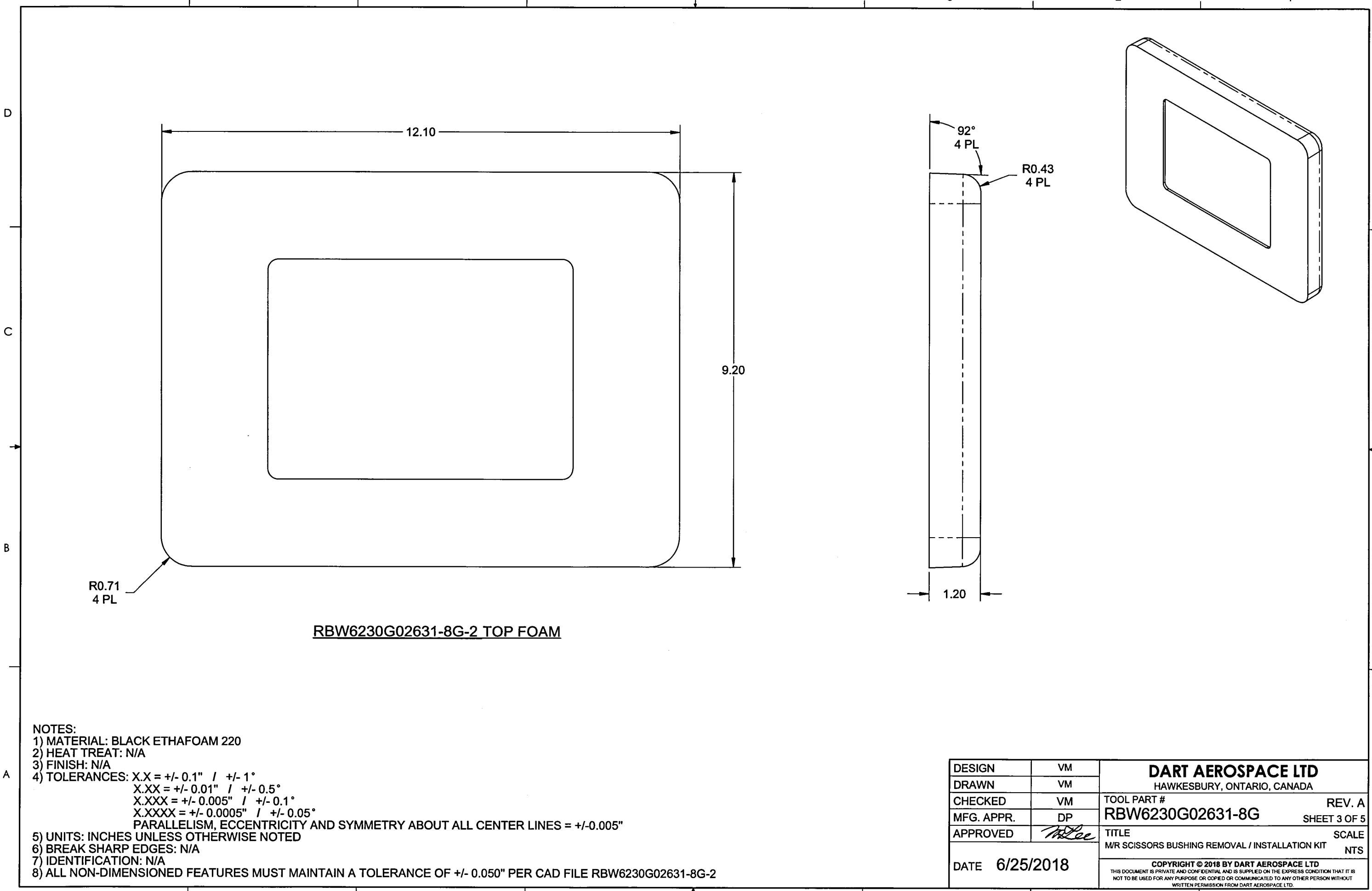
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

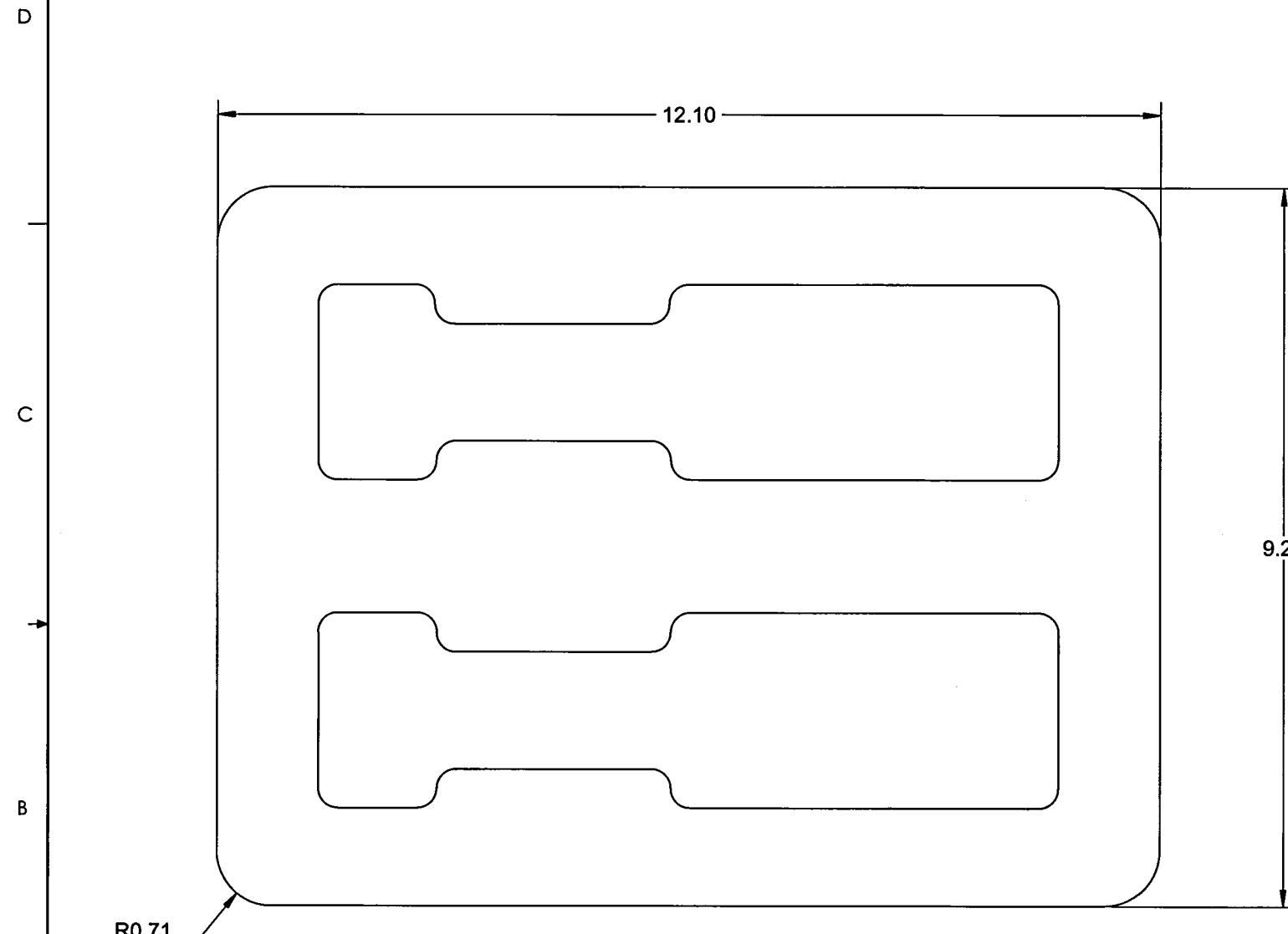
6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA
CHECKED	VM	TOOL PART #
MFG. APPR.	DP	RBW6230G02631-8G
APPROVED	<i>M.Lee</i>	REV. A SHEET 2 OF 5
DATE	6/25/2018	TITLE M/R SCISSORS BUSHING REMOVAL / INSTALLATION KIT SCALE NTS
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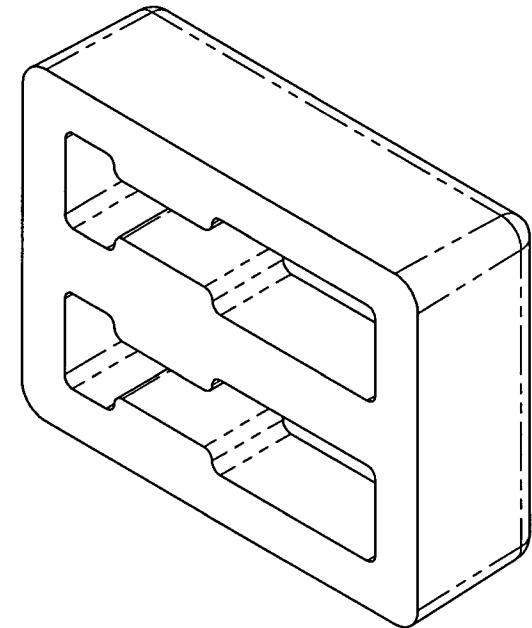
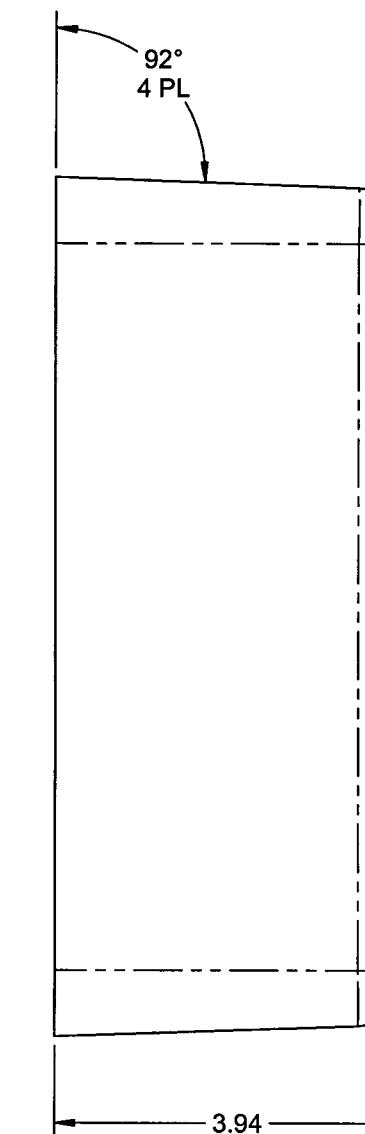
8 7 6 5 4 3 2 1



RBW6230G02631-8G-3 BOTTOM FOAM

NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6230G02631-8G-3



DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	
MFG. APPR.	DP	REV. A	
APPROVED	<i>[Signature]</i>	RBW6230G02631-8G	
		SHEET 4 OF 5	
		TITLE	SCALE
		M/R SCISSORS BUSHING REMOVAL / INSTALLATION KIT	
		NTS	
DATE	6/25/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD	
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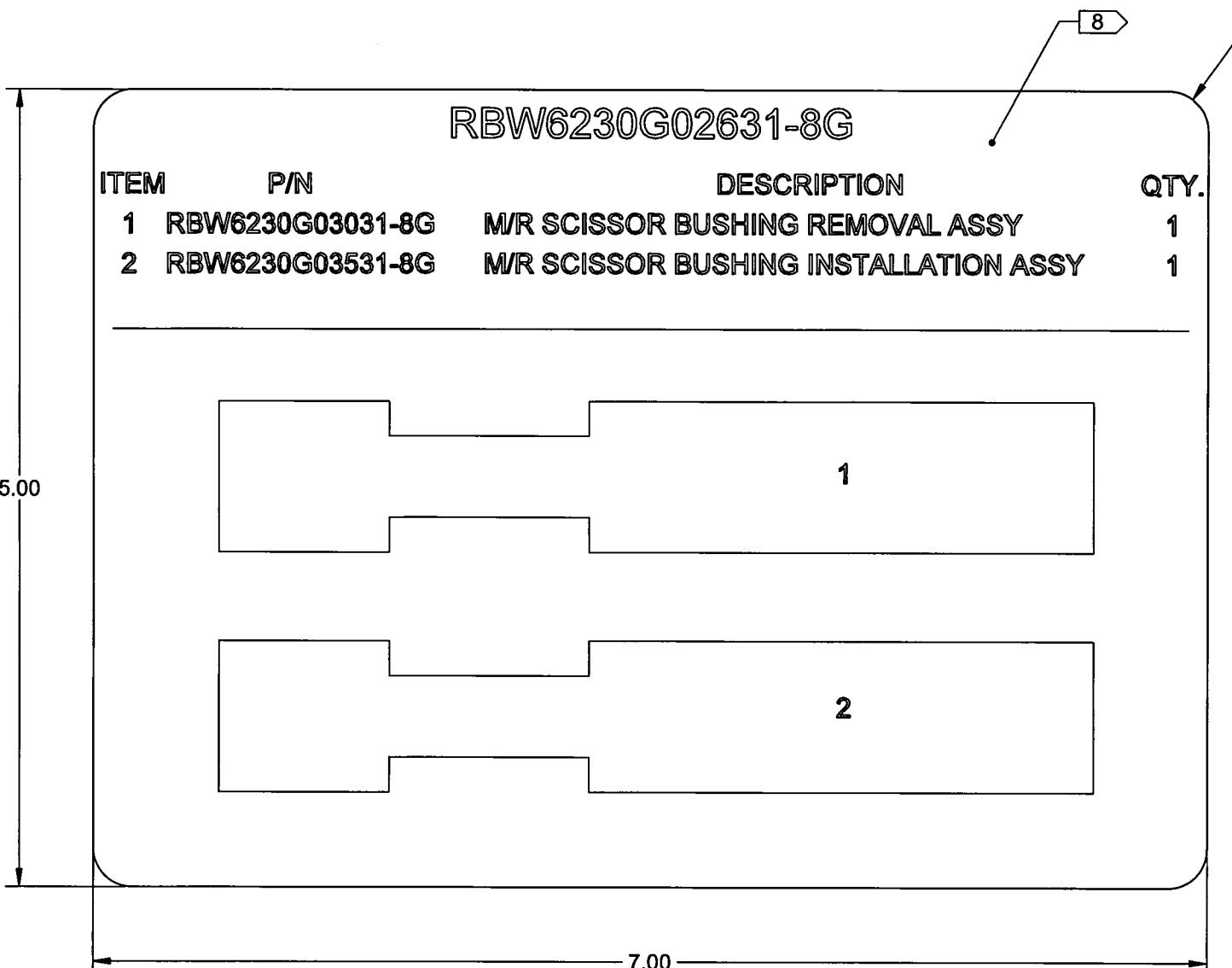
3

2

1

D

D



NOTES:

1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

8) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

RBW6230G02631-8G-4 POSITION PLACARD

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VM	
CHECKED	VM	
MFG. APPR.	DP	
APPROVED	<i>[Signature]</i>	
TOOL PART #	RBW6230G02631-8G	REV. A
DATE	6/25/2018	SHEET 5 OF 5
TITLE	M/R SCISSORS BUSHING REMOVAL / INSTALLATION KIT	NTS
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